

## PRODUCT DATA SHEET

# SikaShield® Primer S-30 IN

Solvent based bituminous primer for SikaShield® bituminous waterproofing membranes (Formerly SikaBit® T Primer IN)

### DESCRIPTION

SikaShield® Primer S-30 IN is ready to use, single component, quick drying, low viscosity, solvent based modified bituminous primer which penetrates and activates the substrates. It improves adhesion between the substrate and preformed bituminous sheet membranes in SikaShield® range.

### USES

Used as a primer for better adhesion of the torch-on and stick-on Atactic Poly Propylene (APP) and Styrene Butadiene Styrene (SBS) modified bituminous waterproofing membranes.

### CHARACTERISTICS / ADVANTAGES

- Excellent bond with concrete, screed mortar, porous stones and lime-concrete substrates
- Bonds well with old bituminous substrates
- Easy application by brush, spray or roller
- Good penetration in cementitious substrates
- Effective activation of the surface to receive the waterproofing sheet membrane
- Specially designed for tropical conditions

### PRODUCT INFORMATION

<b>Product declaration</b>	Conforms to IS : 3384	
<b>Chemical base</b>	Bitumen based liquid	
<b>Packaging</b>	20 litres metal drum	
<b>Shelf life</b>	12 months from date of production	
<b>Storage conditions</b>	Store properly in original unopened, sealed and undamaged packaging, in covered area at temperatures between +20 °C and +35 °C. Store vertically with top side up. Protect from direct sunshine, rain, snow, ice, etc.	
<b>Appearance / Colour</b>	Liquid / Black	
<b>Density</b>	0.87–0.89 g/mL (at +27 °C)	(IS : 101 : Part 1 : Sec 7)
<b>Flash point</b>	≥ 40 °C	(IS : 1209)
<b>Solid content by weight</b>	≥ 45 %	(IS : 101 : Part 2 : Sec 2)
<b>Viscosity</b>	Standard tar viscometer, 4 mm orifice at + 25 °C	4–24 s (IS : 1206 : Part 1)

## APPLICATION INFORMATION

<b>Consumption</b>	0.250–0.400 litre/m <sup>2</sup> per coat		
	NOTE These figures are theoretical and does not consider any additional material required due to surface porosity, surface profile, variations in level or wastage etc.		
<b>Ambient air temperature</b>	+10 °C min. / +40 °C max.		
<b>Substrate temperature</b>	+10 °C min. / +40 °C max.		
<b>Substrate moisture content</b>	< 6 % Test method: Sika®-Tramex meter		
<b>Drying time</b>	Touch dry (concrete substrate)	4 h max.	(ASTM D1640)
	Hard dry (concrete substrate)	14 h max.	
	The above values are at 23 ± 2 °C and 50 ± 5 % Relative Humidity and may vary according to the change in temperature, humidity, ventilation, wind, substrate quality, etc.		

## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## FURTHER DOCUMENTS

SikaShield® Primer S-30 IN exhibits following parameters:

### Distillation fractions, % volume of primer

Up to 225 °C	≥ 35	(IS : 1213)
Up to 360 °C	< 65	

### Tests on residue from distillation up to 360 °C

Ductility at 27 °C	≥ 3 cm	(IS : 1208)
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Penetration at 25 °C, 100 g, 5 s	20–50 dmm	(IS : 1203)
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Matter soluble in carbon disulphide or carbon tetrachloride or trichloroethylene by weight	≥ 99 %	(IS : 1216)
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### Test on water content

Water content	< 0.2 %	(IS : 1211)
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## ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

## APPLICATION INSTRUCTIONS

Strictly follow installation procedures as defined in method statements, application manuals and working instructions which must always be adjusted to the actual site conditions.

### SUBSTRATE QUALITY

- Concrete, lime-concrete and mortar screed surfaces must be clean, free from grease, oil & loosely adhering particles.
- New concrete should be cured for at least 28 days and should have a pull off strength ≥ 1.5 N/mm<sup>2</sup>.

### SUBSTRATE PREPARATION

- Cementitious or mineral based substrates to be prepared mechanically using wire brush, grinder, abrasive blast cleaning or scarifying equipment to remove cement laitance and to achieve an open textured surface.
- Loose friable material and weak concrete to be completely removed and surface defects such as blowholes and voids must be fully exposed.
- Use Sikadur® or SikaLatex® or Sika MonoTop® range of repair materials for filling in potholes, voids or cracks on the substrates.
- The cementitious substrates to be carefully assessed for moisture content, air entrapment, and surface finish prior to any primer application.

### MIXING

SikaShield® Primer S-30 IN is a ready to use product. Stir the contents well before application.

### IMPORTANT

No dilution is permitted as it may affect the perform-

ance of the primer.

## APPLICATION

### IMPORTANT

Do not apply SikaShield® Primer S-30 IN on wet substrates or soon after rains.

### IMPORTANT

Do not dilute SikaShield® Primer S-30 IN without a written confirmation from Sika Technical Service.

### IMPORTANT

SikaShield® Primer S-30 IN must be hard dry when applying any torch-on bituminous membrane.

1. Apply bituminous primer to a clean, smooth and dry surface by brush, roller or spray in single coat as per consumption given. Ensure full wetting and coverage of the surface.
2. In some cases, a second coat of primer may be necessary, allow 24 hours between successive coats.
3. Application of bituminous membranes must be done soon after the primer is hard dry.

## CLEANING OF TOOLS

Clean all tools and application equipment with thinner immediately after use. Hardened and/or cured material can be removed mechanically or using thinner.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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