

PRODUCT DATA SHEET

SikaPlast®-323 PR

HIGH EFFICIENT SUPERPLASTICIZER

DESCRIPTION

SikaPlast®-323 PR is the latest development of superplasticizer for concrete. It meets the requirements for water reducing superplasticizers.

USES

SikaPlast®-323 PR is a unique multipurpose superplasticiser that is particularly suitable for the production of ready mixed concrete.

With its outstanding cost / performance SikaPlast®-323 PR is used for the following:

- A wide range of applications where excellent workability is requested
- High efficient concrete applications
- Variable use in different concrete systems with different raw materials

PRODUCT INFORMATION

Chemical Base	Modified Polycarboxylate Ether
Packaging	230 kg/255kg HDPE carboy or Tanker supply
Appearance / Colour	Brown Liquid
Shelf Life	12 months from date of production if stored properly in undamaged unopened, original sealed packaging.
Storage Conditions	Store in dry conditions at temperatures between +10°C and +40°C. Protect from direct sunlight and frost.
Density	~1.06 kg/l at 25°C
pH-Value	≥ 6

CHARACTERISTICS / ADVANTAGES

SikaPlast®-323 PR is a superplasticiser based on advanced technology which gives the following advantages:

- Less sensitive against variations in aggregates and / or different cement types
- High efficiency even at low dosage rates
- Extended workability in conjunction with subsequent strength development
- Superior plasticising effect, resulting in improved flow, placing and compaction characteristics

APPROVALS / STANDARDS

IS 9103, ASTM C494

APPLICATION INFORMATION

Recommended Dosage	0.2% to 2.0% by weight of cement .Higher dosage may be used if agreed by engineer and consultant Actual dosage to be finalised on the basis of site trials. Stir well before use.
Compatibility	SikaPlast®-323 PR may be combined with many other Sika® products. Compatible with all types of cement and cementitious materials. Important: Always conduct trials before combining products in specific mixes and combinations.

APPLICATION INSTRUCTIONS

DISPENSING

SikaPlast®-323 PR can be added into the mixing water or directly into the concrete mixer after 50 – 70% of the mixing water has been added.

The addition of SikaPlast®-323 PR to dry aggregate or cement is not recommended.

To achieve optimum performance a minimum wet mixing time, which is depending on the mixing conditions and the mixer performance, of 60 seconds is recommended.

LIMITATIONS

Excessive water addition or overdosing may cause bleeding or segregation.

Overdosing may cause extension of initial and final setting times.

If frozen and / or if precipitation has occurred, SikaPlast®-323 PR may be used after thawing slowly at room temperature and after intensive mixing.

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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