

PRODUCT DATA SHEET

SikaPlast® PH 9023

(formerly MasterPolyheed® 9023)

High range water reducer / superplasticiser

DESCRIPTION

SikaPlast® PH 9023 is a concrete superplasticizer based on modified polycarboxylate ether. The Product is used in ready-mix and site-batched concrete for high water reduction combined with high setting control.

USES

SikaPlast® PH 9023 is used for:

- Economic, eco-friendly and ergonomic production of concrete mixes with highly workable, non-segregating concrete utilizing low water cement ratio
- Ready-mixed concrete
- Pumped concrete
- Long-distance transporting
- High workability without segregation or bleeding

CHARACTERISTICS / ADVANTAGES

- Good dispersion even in mixes with high fines
- High water reduction
- High workability for longer periods
- Lowers pumping pressure
- Resistance to segregation even at high workability
- Extended setting with longer workability
- Higher final strengths
- Improves surface appearance and durability of concrete

APPROVALS / STANDARDS

IS 9103, ASTM C494 Type D,G

PRODUCT INFORMATION

Packaging	245kg drum
Shelf life	12 months from date of production
Storage conditions	The Product must be stored in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +30 °C. Protect from direct sunlight and frost. Always refer to the packaging. Frost: If frozen or if precipitation has occurred, the Product may be used after thawing slowly at room temperature and intensive mixing.
Appearance / Colour	Light to dark reddish brown liquid
Density	1.02 ± 0.02 at 25°C
pH-value	≥ 6

APPLICATION INFORMATION

Recommended Dosage Optimum dosage of SikaPlast® PH 9023 should be determined with trial mixes. As a guide, a dosage range of 300ml to 1500ml per 100kg of cementitious material is normally recommended. Because of variations in con-

crete materials, job site conditions, and/or applications, dosages outside of the recommended range may be required. In such cases, contact your local Sika representative.

Dispensing

SikaPlast® PH 9023 is a ready-to-use liquid which is dispensed into the concrete together with the mixing water. The plasticising effect and water reduction are higher if the admixture is added to the damp concrete after 50 to 70% of the mixing water has been added. The addition of SikaPlast® PH 9023 to dry aggregate or cement is not recommended. Thorough mixing is essential and a minimum mixing cycle, after the addition of the SikaPlast® PH 9023, of 60 seconds for forced action mixers is recommended.

Compatibility

The Product is compatible with most of the Sika products. Use Sika® Stabilizer as viscosity modifying agent in self compacting concrete. The Product is not compatible with melamine or naphthalene based admixtures. The Product is compatible with all standard cement types. For use with other cements contact your local Sika technical service for information.

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

Sika India Pvt. Ltd.
620, Diamond Harbour Road
Commercial Complex II
Kolkata - 700 034
West Bengal, India

Contact:
Phone: +91 33 2447 2448
Fax: +91 33 2397 8688
info.india@in.sika.com
www.sika.in



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