

# PRODUCT DATA SHEET

# Sika® Separol® RL 204

(formerly MasterFinish® RL 204)

Release agent for easy de-stripping of concrete formwork.

### **DESCRIPTION**

Sika® Separol® RL 204 is a form release agent based on paraffinic base oils. Sika® Separol® RL 204 has been specially formulated to provide an easy and complete release of the concrete from forms and a significantly improved quality of the concrete surface which is free from cavities and pores.

### **USES**

Sika® Separol® RL 204 gives an improved exposed surface of concrete economically by reducing the application time, quicker stripping, easier. Keeps the formwork well clean, reduces the usual expenditure on cleaning considerably and has an anti-corrosive effect, thus increasing the life of the formwork. Its low viscosity ensures easy and economical application. Sika® Separol® RL 204 is suitable for all non-absorbing types of formwork, like timber, steel, aluminum and acrylic formwork.

# **CHARACTERISTICS / ADVANTAGES**

- Does not corrode steel formwork
- Ready-to-use
- For all types of concrete
- Reduces pinholes/bugholes on concrete surface
- Reduces staining of concrete surface
- Extends service life of formwork

# PRODUCT INFORMATION

Paraffinic Base oil
20 and 200 liter drum
12 months from date of production in undamaged, unopned, original sealed packaging.
Store in original sealed containers and at temperatures between 5°C and 40°C. Store under cover, out of direct sunlight and protect from extremes of temperature. Failure to comply with the recommended storage conditions may result in premature deterioration of the product or packaging.
Brownish coloured clear & bright liquid
0.83 ± 0.02 g/cm3
18-22 secs

Product Data Sheet Sika® Separol® RL 204 July 2024, Version 01.01 021405000000002098 Consumption

The coverage of Sika® Separol® RL 204 depends upon the application method and porosity and smoothness of formwork used. If applied uniformly, the coverage rate is 35-60 m2/litre.

The information, and, in particular, the recommenda-

tions relating to the application and end-use of Sika

products, are given in good faith based on Sika's current knowledge and experience of the products when

properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, sub-

strates and actual site conditions are such that no war-

ranty in respect of merchantability or of fitness for a

particular purpose, nor any liability arising out of any

legal relationship whatsoever, can be inferred either

from this information, or from any written recom-

mendations, or from any other advice offered. The user of the product must test the product's suitability

for the intended application and purpose. Sika reserves the right to change the properties of its

products. The proprietary rights of third parties must

current terms of sale and delivery. Users must always

Data Sheet for the product concerned, copies of which

be observed. All orders are accepted subject to our

refer to the most recent issue of the local Product

will be supplied on request.

**LEGAL NOTES** 

#### BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

# **ECOLOGY, HEALTH AND SAFETY**

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

## **APPLICATION INSTRUCTIONS**

#### **APPLICATION**

Sika® Separol® RL 204 is a ready-to-use product that can be applied either by a sprayer, brush or a roller on the forms. Prior to application, necessary preparation of formwork is a must. The surface of the form should be dry and free from any contaminants like dust, grease, oil, rust, cementitious slurry etc. This ensures surface adhesion, durability and minimizes transfer of the release agent.

In case of spray application, a knapsack sprayer with correct nozzle type that provides finely atomized particles and uniform coating is best suited. Only a very thin coating should be sprayed, and excess material should be removed. The spraying should be done at a suitable distance from the form (approx. 50-100cm) at an adequately high pressure (24 bar), and the nozzle is completely tight to avoid any spillage. Alternately, a short nap roller or fine hairbrush can also be used to coat in a thin layer. Avoid buildup of Sika® Separol® RL 204 on the surface of the form.

# LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

#### Sika India Pvt. Ltd.

620, Diamond Harbour Road Commercial Complex II Kolkata - 700 034 West Bengal, India

#### Contact:

Phone: +91 33 2447 2448 Fax: +91 33 2397 8688 info.india@in.sika.com www.sika.in









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