

PRODUCT DATA SHEET

Sikagard®-700 S IN

SILOXANE BASED WATER REPELLENT IMPREGNATION

DESCRIPTION

Sikagard®-700 S IN is a one-part water repellent impregnation for absorbent cementitious substrates. It penetrates well into the open pores of the substrate, providing durable water repellency, while still allowing water vapour diffusion in both directions. Sikagard®-700 S IN complies with the requirements of EN 1504-2 for hydrophobic Impregnation (penetration depth class I).

USES

Sikagard®-700 S IN is used as water repellent and colourless protective surface treatment on absorbent exposed materials such as concrete, cementitious rendering, concrete tiles, fibre cement, brickwork, sand stone (clay and lime sand, non-vitrified), natural stone. Sikagard®-700 S IN can also be used as hydrophobic primer under solvent based or emulsion protective coating. Sikagard®-700 S IN is used as water-repellent impregnation (hydrophobic treatment) for absorbent substrates such as concrete in civil engineering or building concrete structures.

- Suitable for protection against ingress (Principle 1, method 1.1 of EN 1504-9)
- Suitable for moisture control (Principle 2, method 2.1 of EN 1504-9)
- Suitable for increasing the resistivity (Principle 8, method 8.1 of EN 1504-9)

CHARACTERISTICS / ADVANTAGES

- Reduction of capillary water absorption.
- Reduces efflorescence.
- Reduces dirt penetration into the pores.
- Improves thermal insulation.
- Can be overcoated with solvent based and dispersion coating.
- Higher durability and resistance than conventional silicone based treatments.
- Does not change the appearance of the coated substrate
- Reduces chloride ion ingress and movement.
- Clear coating prevents staining of treated surface.
- Does not act as a vapour barrier.
- Provides a transparent shield for fair-faced concrete, preserving its intended aesthetic.

PRODUCT INFORMATION

Chemical base	Silanes/Siloxanes blend in organic solvent.	
Packaging	16kg Metal container	
Appearance / Colour	Colourless liquid	
Shelf life	12 months from date of production if stored in unopened, undamaged and original sealed packaging.	
Storage conditions	Store in dry and cool conditions. Protect from moisture.	

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Density	0.8 kg/l at 30°C	
Flash point	Closed cup: ~33°C	
pH-value	> 8	
Viscosity	2cps	
Penetration depth	Class I: < 10 mm	EN 14630
Drying rate coefficient	Class I > 30%	EN 13579

APPLICATION INFORMATION

Consumption	$0.30^{\sim}0.50\text{kg/m}^2$ per coat for normally absorbent substrate. In order to ensure durability, a minimum of 2 coats must be applied.	
Ambient air temperature	+5°C min. / +30°C max.	
Substrate temperature	+5°C min. / +30°C max.	
Substrate moisture content	<5-6% when measured with Tramex method	
Waiting time / Overcoating	Can be overcoated with water/solvent based polymer paints - contact the paint manufacturer for details. When overcoating with Sikagard® or solvent based coating, wait at least 5 hours after the hydrophobic impregnation.	
Curing treatment	Sikagard®-700 S IN does not require any special curing but must be protected from rain for at least 3 hours at +20°C.	
SYSTEM INFORMATION		

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Systems	1-2 x Sikagard®-700 S IN

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

IMPORTANT CONSIDERATIONS

- Minimum age of concrete or mortar: at least 4 weeks.
- Cannot be overcoated with lime-wash or cement paint.
- If there are strict aesthetic requirements (often when used on natural stone), it is recommended to perform preliminary tests as on some stones a slight darkening of the surfaces may result.
- Sikagard -700 S IN is not intended for waterproofing under hydrostatic pressure, in permanent contact with water, or for below grade waterproofing.
- Sikagard®-700 S IN is not intended to seal visible cracks from moisture ingress.
- Building components not to be coated (e.g. aluminium frames, windows etc.) need to be protected from contact with Sikagard®-700 S IN. In case of splashes, clean immediately using an additional solvent if necessary.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall

refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY / PRE-TREATMENT

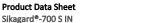
- Free of dust, oil, efflorescence and existing paint coatings.
- Cleaning is best achieved by brushing with suitable detergents or by light blast cleaning or steam cleaning etc.
- Best results are obtained on dry, very absorbent substrates. The substrate must look dry with no damp patches.

MIXING

Sikagard®-700 S IN is supplied ready for use and should not be thinned.

APPLICATION

Sikagard®-700 S IN is applied using low pressure spray, brush or roller, working from bottom up taking care not to let the product run. Apply subsequent coats "wet on wet".



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CLEANING OF TOOLS

Clean all tools and application equipment with white spirit immediately after use.

Hardened / cured material can only be mechanically removed.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

Sika India Pvt. Ltd.

620, Diamond Harbour Road Commercial Complex II Kolkata - 700 034 West Bengal, India

Contact:

Phone: +91 33 2447 2448 Fax: +91 33 2397 8688 info.india@in.sika.com www.sika.in









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