## Sika® Hibond

Structural bonding agent between old and new concrete

### Product Description

Epoxy based, two component structural bonding agent. Sika® Hibond complies with ASTM 881 – 87 Type II Grade 2 Class B and C.

### Uses

Sika® Hibond is a structural bonding agent applied between old and new concrete surfaces during casting of roof slabs, retaining walls, water tanks, columns, extension of balconies, etc.

### Characteristics / Advantages

- Long pot life and open time allows sufficient time for placement of new concrete
- Can be applied on moist surface also
- Once the two components of the material is mixed the material must be used within approx 4 hours.

### Product Data

#### Form

- **Appearance / Colours**
  - Part A: White liquid
  - Part B: Blackish brown liquid

- **Packaging**
  - **600g System**
    - Part A: 400g
    - Part B: 200g
  - **1.2kg System**
    - Part A: 800g
    - Part B: 400g

#### Storage

**Storage Conditions / Shelf Life**

12 months from date of production if stored properly in original unopened, sealed and undamaged packaging, in dry conditions at temperatures between +5°C and +40°C. Protect from direct sunshine.

#### Technical Data

- **Chemical Base**: Epoxy
- **Mixed Density**: 1.68 kg/l at 30°C

#### Mechanical / Physical Properties

- **Strength Development**: Confirm the strength development by producing cubes on site and testing them for compressive and flexural strength.
## System Information

### Application Details

| Substrate Quality | Mortar and concrete must be older than 28 days (dependent on environment and strength).  
|                   | Verify the substrate strength (concrete, mortar).  
|                   | The substrate surface (concrete, mortar) must be clean and free from frost standing water.  
|                   | Concrete substrate must be sound and all loose particles must be removed.  
| Substrate Preparation | Concrete, mortar:  
|                     | Substrates must be sound, dry, clean and free from laitance, ice, standing water, grease, oils, old surface treatments or coatings and all loosely adhering particles to achieve a laitance and contaminant free, open textured surface. Cement laitance must be removed and the surface to be treated must be mechanically roughened  
|                     | Steel:  
|                     | Must be cleaned and prepared thoroughly to an acceptable quality i.e. by wire brushing, blast cleaning or vacuum.  

### Application Instructions

#### Mixing

|--------------------------------------------------|
| **Mixing Time** | Pre-batched units  
|                   | Mix parts A+B together for at least 3 minutes with the provided spatula until the material becomes smooth in consistency and a uniform grey colour. Avoid aeration while mixing. Then, pour the whole mix into a clean container and stir again for approx. 1 more minute at low speed to keep air entrapment at a minimum. Mix only that quantity which can be used within its potlife.  

#### Application Conditions / Limitations

| After mixing, apply directly to the prepared substrate by brush, roller. On damp surfaces, ensure that it is well brushed in.  
| Pour new concrete within 4-5 hours, as long as material is still tacky.  
| **Coverage** | 1 pack of 600g covers approximately 12-30 sqft depending on roughness and porosity of substrate  
| 1 pack of 1.2kg covers approximately 24-60 sqft depending on roughness and porosity of substrate  
| (0.200-0.500 kg/sqm depending on roughness and porosity of substrate)  
| **Cleaning of Tools** | Clean all tools and application equipment with Sika® Colma Cleaner immediately after use. Hardened / cured material can only be mechanically removed.  
| **Potlife** | (According to FIP 5.1)  

| Temperature | Sika® Hibond  
|-------------|----------------|
| 30°C | 4-5 hours  

The potlife begins when the resin and hardener are mixed. It is shorter at high temperatures and longer at low temperatures. The greater the quantity mixed, the shorter the potlife. To obtain longer workability at high temperatures, the mixed adhesive may be divided into portions. Another method is to chill parts A+B before mixing them (not below +5°C).
<table>
<thead>
<tr>
<th><strong>Value Base</strong></th>
<th>All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.</th>
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<tbody>
<tr>
<td><strong>Health and Safety Information</strong></td>
<td>For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.</td>
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Legal Notes

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.