

## PRODUCT DATA SHEET

# Sarnafil® S 327-15 EL

Polymeric PVC membrane for mechanically fastened roof waterproofing

### DESCRIPTION

Sarnafil® S 327-15 EL (thickness 1.5 mm) is a polyester reinforced, multi-layer, synthetic roof waterproofing sheet based on polyvinyl chloride (PVC) containing ultraviolet light stabilizers and flame retardant according to EN 13956.

Sarnafil® S 327-15 EL is a hot air weldable roof membrane formulated for direct exposure and designed to use in all global climatic conditions.

### USES

Waterproofing membrane for:

- Mechanically fastened roofing systems

### CHARACTERISTICS / ADVANTAGES

- Proven performance over decades
- Lacquer coated surface
- Resistant to UV exposure
- Resistant to permanent wind exposure
- Resistant to all common environmental influences
- Hot air weldable
- No open flame equipment required
- High water vapour permeability
- Recyclable

### ENVIRONMENTAL INFORMATION

- Conformity with LEED V4 SSc 5 (Option 1): Heat Island Reduction - Roof (only traffic white)
- Conformity with LEED v4 MRc 2 (Option 1): Building Product Disclosure and Optimization – Environmental Product Declarations
- Conformity with LEED v4 MRc 3 (Option 2): Building Product Disclosure and Optimization - Sourcing of Raw Materials
- Conformity with LEED v4 MRc 4 (Option 2): Building Product Disclosure and Optimization - Material Ingredients
- Conformity with LEED v2009 MRc 4 (Option 2): Recycled Content
- BRE Environmental Product Declaration (EPD)

### APPROVALS / STANDARDS

- CE Marking and Declaration of Performance to EN 13956 - Polymeric sheets for roof waterproofing
- Factory Mutual (FM) Certificate - Approval Class 4470

## PRODUCT INFORMATION

<b>Product declaration</b>	EN 13956 - Polymeric sheets for roof waterproofing	
<b>Chemical base</b>	Polyvinyl chloride (PVC)	
<b>Packaging</b>	Sarnafil® S 327-15 EL standard rolls are wrapped individually in a blue PE-foil. <b>Packing unit:</b>	
	Roll length:	20.00 m
	Roll width:	2.00 m
	Roll weight:	72.00 kg
<b>Shelf life</b>	5 years from date of production	
<b>Storage conditions</b>	Product must be stored in original unopened and undamaged sealed packaging in dry conditions and temperatures between + 5 °C and + 30 °C. Store in a horizontal position. Do not stack pallets of the rolls on top of each other, or under pallets of any other materials during transport or storage. Always refer to packaging.	
<b>Appearance / Colour</b>	<b>Surface:</b>	<u>    </u> matt
	<b>Colours:</b>	
	Top surface:	light grey (nearest RAL 7047) lead grey (Sika colour no. 9500) copper brown (nearest RAL 8004) patina green (Sika colour no. 6525) traffic white (nearest RAL 9016)
	Bottom surface:	<u>    </u> dark grey
<b>Visible Defects</b>	Pass	(EN 1850-2)
<b>Length</b>	20 m (- 0 % / + 5 %)	(EN 1848-2)
<b>Width</b>	2 m (- 0.5 % / + 1 %)	(EN 1848-2)
<b>Effective thickness</b>	1.5 mm (- 5 % / + 10 %)	(EN 1849-2)
<b>Straightness</b>	≤ 30 mm	(EN 1848-2)
<b>Flatness</b>	≤ 10 mm	(EN 1848-2)
<b>Mass per unit area</b>	1.8 kg/m <sup>2</sup> (- 5 % / + 10 %)	(EN 1849-2)

## SYSTEM INFORMATION

<b>System structure</b>	<p>The following products must be considered for use depending on roof design:</p> <ul style="list-style-type: none"><li>▪ Sarnafil® G 410-15 EL Sheet for detailing</li><li>▪ Sarnafil® Metal Sheet PVC</li><li>▪ Sarnabar® / Sarnafast®</li><li>▪ S-Welding Cord PVC</li><li>▪ Sarnacol® 2170 (contact adhesive)</li><li>▪ Sarna Seam Cleaner</li><li>▪ Sarna Cleaner</li></ul> <p>Wide range of accessories is available e.g. prefabricated parts, roof drains, scuppers, walkway pads and decor profiles.</p>
<b>Compatibility</b>	<p>Not compatible with direct contact to other plastics, e.g. EPS, XPS, PUR, PIR or PF. Not resistant to tar, bitumen, oil and solvent containing materials. These materials could adversely affect the product properties.</p>

## TECHNICAL INFORMATION

Resistance to impact	hard substrate	≥ 600 mm	(EN 12691)
	soft substrate	≥ 900 mm	
Hail resistance	rigid substrate	≥ 24 m/s	(EN 13583)
	flexible substrate	≥ 32 m/s	
Resistance to static load	soft substrate	≥ 20 kg	(EN 12730)
	rigid substrate	≥ 20 kg	
Tensile strength	longitudinal (md) <sup>1)</sup>	≥ 1100 N/50 mm	(EN 12311-2)
	transversal (cmd) <sup>2)</sup>	≥ 1100 N/50 mm	
<sup>1)</sup> md = machine direction <sup>2)</sup> cmd = cross machine direction			
Elongation	longitudinal (md) <sup>1)</sup>	≥ 12 %	(EN 12311-2)
	transversal (cmd) <sup>2)</sup>	≥ 12 %	
<sup>1)</sup> md = machine direction <sup>2)</sup> cmd = cross machine direction			
Tear strength	longitudinal (md) <sup>1)</sup>	≥ 200 N	(EN 12310-2)
	transversal (cmd) <sup>2)</sup>	≥ 200 N	
<sup>1)</sup> md = machine direction <sup>2)</sup> cmd = cross machine direction			
Joint peel resistance	no failure of the joint		(EN 12316-2)
Joint shear resistance	≥ 800 N/50 mm		(EN 12317-2)
Dimensional Stability	longitudinal (md) <sup>1)</sup>	≤  0,3  %	(EN 1107-2)
	transversal (cmd) <sup>2)</sup>	≤  0,2  %	
<sup>1)</sup> md = machine direction <sup>2)</sup> cmd = cross machine direction			
Foldability at low temperature	≤ - 25 °C		(EN 495-5)
Water tightness	Pass		(EN 1928)
Water vapour transmission	μ = 15 000		(EN 1931)
Effect of liquid chemicals including water	On request		(EN 1847)
Resistance to UV exposure	Pass (> 5000 h / grade 0)		(EN 1297)
External Fire Performance	B <sub>ROOF</sub> (t1) < 20° / > 20°		(EN 1187)
	B <sub>ROOF</sub> (t2)		(EN 13501-5)
	B <sub>ROOF</sub> (t3) < 70°		
Reaction to fire	Class E		(EN ISO 11925-2, classification to EN 13501-1)

## APPLICATION INFORMATION

Ambient air temperature	-20 °C min. / +60 °C max.
Substrate temperature	-30 °C min. / +60 °C max.

## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## FURTHER DOCUMENTS

- Installation**
- Application Manual

## IMPORTANT CONSIDERATIONS

Installation work must only be carried out by Sika® trained and approved contractors, experienced in this type of application.

- Ensure Sarnafil® S 327-15 EL is prevented from direct contact with incompatible materials (refer to compatibility section).
- Sarnafil® S 327-15 EL must be installed by loose laying and without stretching or installing under tension.
- The use of Sarnafil® S 327-15 EL membrane is limited to geographical locations with average monthly minimum temperatures of -50 °C. Permanent ambient temperature during use is limited to +50 °C.
- The use of some ancillary products such as adhesives, cleaners and solvents is limited to temperatures above +5 °C. Observe temperature limitations in the appropriate Product Data Sheets.
- Special measures may be compulsory for installation below +5 °C ambient temperature due to safety requirements in accordance with national regulations.

## ECOLOGY, HEALTH AND SAFETY

Fresh air ventilation must be ensured, when working (welding) in closed rooms.

### REGULATION (EC) NO 1907/2006 - REACH

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in this product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0.1 % (w/w).

## APPLICATION INSTRUCTIONS

### EQUIPMENT

#### Hot welding overlap seams

Electric hot air welding equipment, such as hand held manual hot air welding equipment and pressure rollers or automatic hot air welding machines with controlled hot air temperature capability of a minimum 600 °C.

Recommended type of equipment:

Manual: Leister Triac

Automatic : Sarnamatic 681

Semi-automatic: Leister Triac Drive

### SUBSTRATE QUALITY

The substrate surface must be uniform, smooth and free of any sharp protrusions or burrs, etc. Sarnafil® S 327-15 EL must be separated from any in-

compatible substrates / materials by an effective separation layer to prevent accelerated ageing. The supporting layer must be compatible to the membrane, solvent resistant, clean, dry and free of grease and dust. Metal sheets must be degreased with Sarna Cleaner before adhesive is applied.

### APPLICATION

#### Installation procedure

Reference must be made to further documentation where applicable, such as relevant method statement, application manual and installation or working instructions.

#### Fixing method- General

The waterproofing membrane is installed by loose laying (without stretching membrane or installing under tension) with mechanical fastening in seam overlaps or independent from overlaps. Overlap seams are hot welded using specialised hot air equipment.

#### Fixing method-Linear fastening (Sarnabar®)

Unroll the Sarnafil® S 327-15 EL membrane, overlap by 80 mm, weld immediately and fix to the substructure by means of the Sarnabar® fasteners. The preferred type of fastening will be advised by Sika. The spacing of the fasteners is in accordance with the project specific Sika calculations. The perimeter piece ends must be secured with the Sarnabar® Load Distribution Plate. For protection fasten a piece of Sarnafil® S 327-15 EL under bar end and plate. Leave a 10 mm clearance between bar ends. Do not fasten in hole nearest bar end. Cover the bar ends with a piece of Sarnafil® S 327-15 EL and weld. After installation the Sarnabar® must immediately be made watertight with a Sarnafil® S 327-15 EL cover strip. At upstands and at all penetrations, the Sarnafil® S 327-15 EL membrane must be secured with a Sarnabar®. The 4 mm diameter S-Welding Cord protects the Sarnafil® S 327-15 EL roof covering against tearing and peeling off by wind uplift.

#### Fixing method-Spot fastening (Sarnafast®)

Sarnafil® S 327-15 EL must always be installed at right angles to the deck direction. Sarnafil® S 327-15 EL is fixed by means of the Sarnafast® fasteners and barbed washers/tubes along the marked line, 35 mm from the edge of the membrane. Sarnafil® S 327-15 EL is overlapped by 120 mm. The spacing of the fasteners is in accordance with the project specific Sika calculations. At upstands and at all penetrations, the Sarnafil® S 327-15 EL membrane must be secured with a Sarnabar®. The 4 mm diameter S-Welding Cord protects the Sarnafil® S 327-15 EL roof covering against tearing and peeling off by wind uplift.

#### Hot welding method

Overlap seams must be welded by electric hot welding equipment. Welding parameters including temperature, machine speed, air flow, pressure and machine settings must be evaluated, adapted and checked on site according to the type of equipment and the climatic conditions prior to welding.

#### Testing overlap seams

The seams must be mechanically tested with screw driver or steel needle to ensure the integrity/completion of the weld. Any imperfections must be rectified by hot air welding.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

### Sika India Pvt. Ltd.

620, Diamond Harbour Road  
Commercial Complex II  
Kolkata - 700 034  
West Bengal, India

### Contact:

Phone: +91 33 2447 2448  
Fax: +91 33 2397 8688  
info.india@in.sika.com  
www.sika.in



### Product Data Sheet

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